Drill-Jigs

Hinge installation made easy: with a standard commercially available power drill and the Drill-Jig hinge, hole patterns can be made everywhere – simply, rationally and precisely. Regardless whether you are retrofitting doors on pre-installed shelves or blind panels, for individual or special applications, the Drill-Jig hinge eliminates the need for unprofitable and time-consuming machine adjustment – simply drill and fit, and that’s it.

- Precise and clean hole drilling for hinges and mounting plates
- Angled, precise drilling with tungsten carbide tipped drill bits
- No “runaway” of the drill bit when cut-drilling half-moon holes

Drill-Jig hinge can be used for:
- Hettich Intermat, Ecomat and Optimat hinges with hole dimensions TB 43 and TB 42

<table>
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<tr>
<th>Article</th>
<th>For hole dimensions</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drill-Jig hinge TB 43</td>
<td>35/2 x 8</td>
<td>047 303</td>
<td>1 set</td>
</tr>
<tr>
<td>TB 42</td>
<td>35/2 x 2,5</td>
<td>047 307</td>
<td>1 set</td>
</tr>
</tbody>
</table>

Set contains:
- 1 drilling template for hinges
- 1 drilling template for mounting plates
- 1 hexagonal driver
- 1 drill bit, ø 35 mm
- 2 drill bit, ø 8 or 2,5 mm

Drill Jig VB for connecting fittings
All you need for rapid, rational, simple and at the same time precise installation of Hettich connecting fittings is the Drill-Jig VB drilling jig and a standard commercially available power drill.

- For retrofitting structural shelves and panels
- Single or special production
- Precise, clean and also angled holes
- Tungsten carbide tipped bits
- No “runaway” of the drill bit when cut-drilling half-moon holes
- Holes spaced at regular 32 mm intervals
- Fixed end stop at 37 mm (= distance between hole line and front side edge)
- Drilling diameter 5 mm
- For wood thickness of 16/19 and 22 mm

Drill-Jig VB can be used for:
- Connecting fittings
  - VB 35/35M/36/36M
  - VB 135

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<tr>
<th>Article</th>
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<tr>
<td>Drill-Jig VB</td>
<td>020 166</td>
<td>1 set</td>
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</tbody>
</table>

Set contains:
- 1 drilling template for VB connecting fittings
- 1 drilling template for dowels
- 1 drill bit ø 10 mm
- 1 drill bit ø 20 mm
- for VB 35/35M/36/36M and VB135
- 1 hexagonal driver